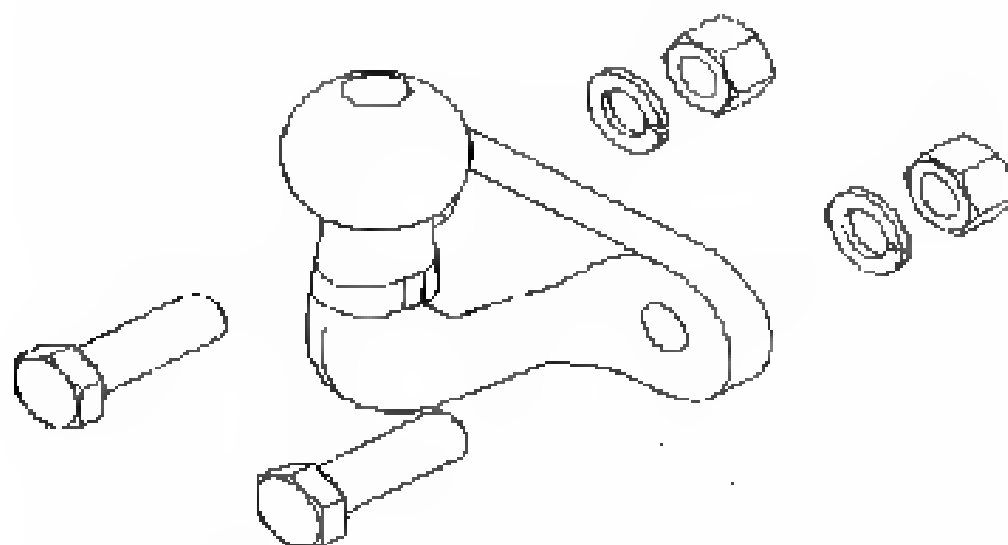


# ASSEMBLY AND OPERATING INSTRUCTIONS

## FOR TOWBALL COUPLING FLANGE TYPE TOWING BRACKET



### Assembly instructions



### Fitting Instructions

1. The tow ball is connected to the rear cross member or towbar of the tow vehicle via the use of 2 off M18 bolts, 2 off spring washers and 2 off M18 nuts. (Use only original parts provided).
2. The tow ball should be adjusted and tightened to the required torque settings. (210Nm)
3. If the tow ball is to be used with an AL-KO stabiliser, then the paint should be removed from the Ball area by the use of fine emery paper. The ball should then be wiped with White Spirit or Brake Cleaner. If using "Swan Neck" type tow ball the cleaning instructions still apply. Protection for the ball area after cleaning can be effected by the use of a tow ball cover.
4. Fitting and clearance dimensions must comply with EC 94/20 legislation.
5. Vehicle manufacturers pre punched holes in the towbar should be used wherever possible.
6. The surface of the tow ball should be kept clean and free from corrosion.
7. These instructions together with the vehicles owner's manual should kept in a safe place.